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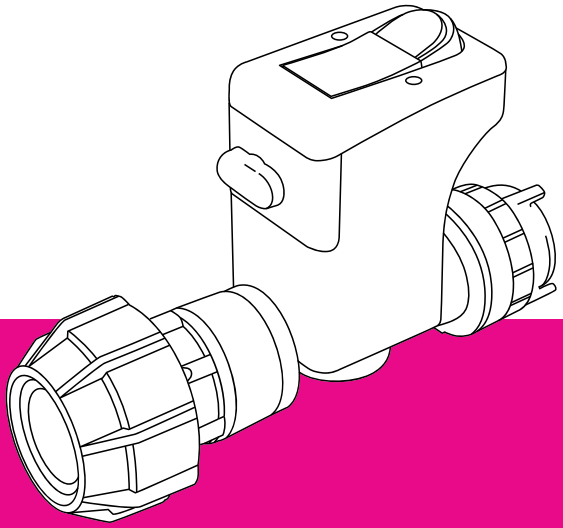

PE Pipe Jointing Instructions

Please use the following instructions to join the Polyfast compression fittings to blue (BS6572) and black (BS6730) MDPE pipe.

1. Always use an approved pipe cutter to ensure a square cut with no burs (Polyplumb code 781 or 778). Never use a hacksaw.

2. Place the pipe inset into the pipe until the stop is felt.

3. Loosen the nut on the Polyfast fittings.

4. Insert the clean, bur-free pipe to full socket depth and re-tighten the Polyfast fitting by hand, followed by 1/8 of a turn with a strap wrench. Do not over tighten.

Polyethylene pipe cannot be used as an electrical earth. Follow the latest IEE regulations in instances where earth bonding is compromised.

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